48TH HIGHLANDERS OK - Proceed Manufacturing ITEM#1 Cast Bronze Plaque Corrections Required QTY 2 (1 of 2 shown) PLEASE CHECK CAREFULLY. ALL ERRORS OR STYLE 500 OMISSIONS NOT MARKED AT THIS STAGE ARE MATERIAL Bronze THE RESPONSIBILITY OF THE CUSTOMER. SIZE 30.000"W x 27.000"H Customer Signature: THICKNESS 0.500" Date: 30.000" SKIRT yes 0.125" 28.000" 0.500"__ **FINISH** Horizontal Brushed EDGE Brushed BKGD Smooth / 0070 Heritage Brown **INFILL** 2000 Geranium FONT Cheltenham ITC BK **PROCESS** Cast / Polymer Pattern MOUNT Concealed / Flush 1.000" x 1.000" x 0.125" Bosses 1/4-20 Threaded x 4.000" S.S. Pins THE BATTLE OF MOUNT SORREL - 'OBSERVATORY RIDGE' 15TH BATTALION (48TH HIGHLANDERS OF CANADA) 3RD BRIGADE 1ST DIVISION CANADIAN EXPEDITIONARY FORCE Throughout the First World War, the town of Ypres lay "The mad crescendo runs The 15th Battalion advanced up Observatory Ridge On the woeful waiting ones at the hub of a vital transportation network linking the while the 14th Battalion (Royal Montreal Regiment) on its immediate left flank across Observatory Ridge front lines with ports on the English Channel Hence The huddled world in waiting the Ypres Salient became a highly contested piece of Road (Zandvoodestraat) - attacked towards Maple 'Neath the Guns. ground on the Western Front defended tenaciously by Copse." Upon the signal being given the officers and 27.000 Allied forces at a high cost in lives and materiel men behaved most courageously, immediately getting SIDE out, forming line and rushing forward in the face of a On June 2nd 1916, the Germans executed a powerful perfect Hell of artillery and machine gun fire. It did not VIEW 22.000" attack against key terrain features in the eastern part of seem possible that anything could live through it. the salient held by the 3rd Canadian Division; Hill 62. (15th Battalion War Diary). Observatory Ridge, Hills 60 and 61 and Mount Sorrel. A bombardment of unprecedented violence ravaged the The Canadian units were forced back and the 15th Canadian trenches destroying entire companies. The Battalion, despite reaching the top of Observatory German advance tore a 1200 metre gap in the Ridge, fell back below the crest of the ridge and dug in Canadian line and captured all the vital ground from The ground was covered with fallen Highlanders as 11 Sanctuary Wood to Mt Sorrel including Observatory Officers and 279 other ranks were killed, wounded, or Ridge, Since Observatory Ridge overlooked the entire missing. However, they had advanced the line 300 Canadian line from Hooge to Hill 60, it had been the metres and sealed the gap in the Canadian line main German objective and so here would take place between Maple Copse and Square Wood. Today, the the fiercest fighting during the Battle of Mount Sorrel. Fallen lie in Klien-Vierstratt British, Lijssenthoek Military, Vlamertinghe Military and Oosttaverne Wood Senior British commanders determined immediate Cemeteries as well as Railway Dugouts Burial Ground and Zillebeke Churchyard. The Missing are counterattacks were required to halt the German attack and restore the eastern apex of the Salient. memorialized on The Menin Gate in Ypres. 500 metres Elements of the veteran 1st Canadian Division, including the 15th Battalion (48th Highlanders of Although these initial counterattacks on June 3rd failed r = Memorial Location Canada) launched a series of attacks between to recover significant ground, they did preoccupy Sanctuary Wood and Mount Sorrel. As German artillery German forces while more comprehensive fire lit up the night sky during the night of 2-3 June, the countermeasures were planned and secured forward casualties on the reverse slope of Observatory Ridge 15th Battalion hurried forward from reserve positions assault positions for subsequent attacks. Ten days later even as it formed up for the attack. It became on June 13th units of the 1st Canadian Division at Ouderdom and reached an intermediate position near Zillebeke where it prepared for the next day's increasingly clear that any attempt to cross over recaptured Mount Sorrel recovering much of the Observatory Ridge would be disastrous under such ground lost on June 2nd. Once again, the Canadians heavy German fire. However, Commanders decided to had helped to secure the Ypres Salient Raised / Brushed Finish Confusion and traffic congestion behind the lines press forward, if only to keep the enemy off balance DILEAS GU BRATH delayed the counterattack until after sunrise on June while additional reinforcements came forward from Recessed Smooth / 0070 Heritage Brown 3rd and the 15th Battalion began to suffer heavy (Faithful Forever) Page | 01 of 01 NOTE OFFICE USE ONLY PROJECT INFORMATION 90 Regina Road, Unit 9 INITIALS DATE SALES CD STATUS Review

Behrends BRONZE INC. EST. 1952

90 Regina Road, Unit 9 Woodbridge, Ontario L4L 8M6 P. 905-851-6439 F. 905-851-3773

All images, designs, concepts and content on these pages are the property of Behrends Bronze Inc.

PROOFING INITIALS DAT
DESIGN SALES

SALES CD DESIGNER ELM REVISION 06

STATUS Review
FILE 0520t10.cdr
SCALE 1=5